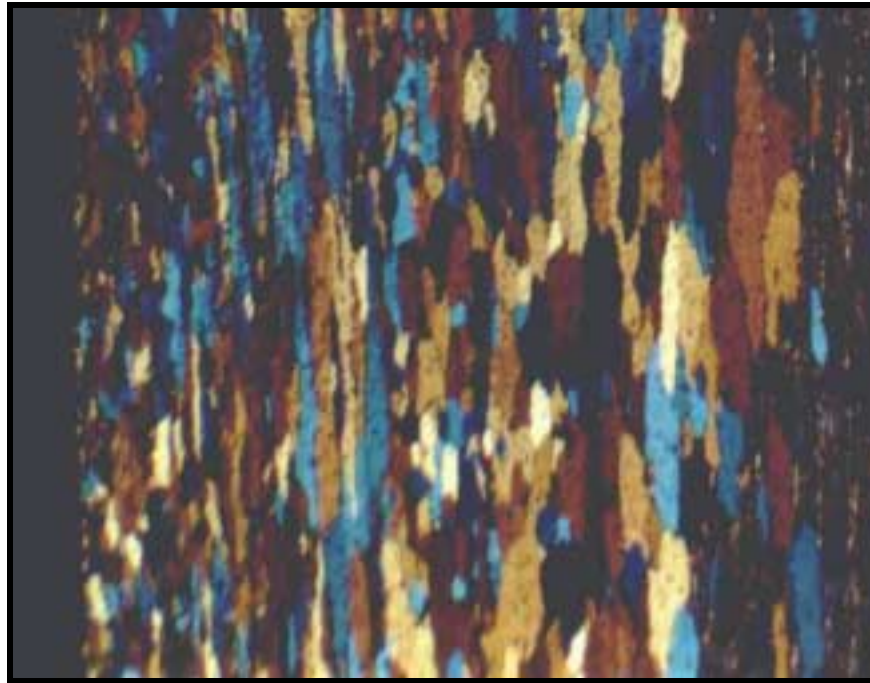


MetPrep Preparation Procedure – No 35



Extruded 5XXX Series Aluminium Alloy

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
			Primary Grinding Stage	Paper		

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
			Additional Grinding Stages	Planocloth H		
	Baacloth	3 µm (WB) Diamond	5	25	250 – Comp	4 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
			Polishing Stage	Multicloth		